

May-09-12 1:44:23 PM

Revision ID:

Item Name: Baggage Compartment Trim Protector

Start Date: 09/05/2012 Start Qty: 4.00

Required Date: 23/05/2012      Req'd Qty: 4.00

**Reference:**

Approvals:

### Process Plan:

QC:

Date: 12/05/09 Tooling:

Date:

SPC (Y/N):

Date:

Date:

Setup Start \*NS1\*

Stop \*NS2\*

\*N900040100\*

Cust Item ID:

Customer:

Run Start \*NR1\*

Stop \*NR2\*

[illegible]



# Work Order ID 84311

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\*84311\*

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Item ID: D139-799-021

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Baggage Compartment Trim Protector

Stop \*NS2\*

Start Date: 09/05/2012 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 23/05/2012 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

0.00

\*130\*

Packaging

Memo

0.00

10/2/13sf

Packaging

Identify and pack for shipping as per PPP D139-799-021

Location: 31

PPP rev: A

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

MLJ 12/07/13

Quality Control

ME 12-07-13





# Picklist Print

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Work Order ID: 84311

Parent Item: D139-799-021

Parent Item Name: Baggage Compartment Trim Protector

\*84311\*

\*D139-799-021\*

Start Date: 09/05/2012

Required Date: 23/05/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 11.09.27 NEW ISSUE DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4427-1		Manufactured	No			110	Each	4.0000	2	8			
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

\*D4427-1\*

Scuff Plate

\*\*

1x 17407 JB

Location

Loc Qty

Loc Code

ST241A

4

79928

4

MS2107513

Purchased

No

110

Each

99.0000

10

40

\*MS210751 3\*

Nutplate

\*\*

9x M121825

29  
M121825

Location

Loc Qty

Loc Code

GA

58

121090

58

ST303

41

120910

41

MS27039-1-09

Purchased

No

110

Each

317.0000

10

40

\*MS27039-1-09\*

Screw

\*\*

120910 11x

17405730

Location

Loc Qty

Loc Code

FP002

97

18057

97

ST291

220

111650

220

111650



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Work Order ID: 84311

\*84311\*

Parent Item: D139-799-021

\*D139-799-021\*

Parent Item Name: Baggage Compartment Trim Protector

Start Date: 09/05/2012

Required Date: 23/05/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1149C0332R

Purchased

No

110

Each

4,140.000

10

40

\***NAS1149C0332R**\*

Washer

\*\*

JB 12/02/30

Location

Loc Qty

Loc Code

ST297

219

119736

196

120648

23

ST298

3921

121255

31

121509

3890

121509

SP

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Shop Packet Print

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## 5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -021	Qty -025	Part Number	Description
X							D139-799-011	MAINTENANCE STEP KIT
	X						D139-799-012	MAINTENANCE STEP KIT
		X					D139-799-015	ENGINE WASH KIT
			X				D139-799-017	CARGO FLOOR PROTECTOR KIT
				X			D139-799-019	CABIN FLOOR PROTECTOR KIT
					X		D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
						X	D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
			2				D3580-1	JOGGLE BRACKET
			2	8			D3628-1	CUPPED WASHER
1							D4092-041	MAINTENANCE STEP ASSEMBLY
	1						D4092-042	MAINTENANCE STEP ASSEMBLY
		2					D4121-1	HOSE ASSEMBLY
		1					D4121-3	HOSE ASSEMBLY
		1					D4121-5	HOSE ASSEMBLY
				1			D4130-1	FWD CABIN FLOOR PROTECTOR
				1			D4130-3	AFT CABIN FLOOR PROTECTOR
			1				D4130-5	FWD CARGO FLOOR PROTECTOR
			1				D4130-7	CENTER CARGO FLOOR PROTECTOR
			1				D4130-9	AFT CARGO FLOOR PROTECTOR
		1					D4131-041	MANIFOLD ASSEMBLY
		1					D4131-043	DOUBLER ASSEMBLY
		2					D4146-1	FITTING
			1				D4153-1	JOGGLE BRACKET
			1				D4153-3	JOGGLE BRACKET
				4			D4153-5	CLAMP PLATE
			2				D4166-1	PLACARD, MAX LOAD
		2					D4182-1	FITTING, QUICK DISCONNECT
		1					D4384-1	PLACARD
					2		D4427-1	SCUFF PLATE
						1	D4456-1	FWD RAINGUTTER, LH
						1	D4456-2	FWD RAINGUTTER, RH
						1	D4456-3	AFT RAINGUTTER, LH
						1	D4456-4	AFT RAINGUTTER, RH
						2	D4456-5	CENTER RAINGUTTER
4	4						AN6H12	BOLT
		4					AN526-1032R16	SCREW
		2					AN832-6J	UNION
		4					AN924-6J	NUT
					10		MS21075L3	NUTPLATE
		20					MS21919WDG09	CLAMP
					10		MS27039-1-09	SCREW
					10		NAS1149C0332R	WASHER (or AN960C10L)
6	6						NAS1149D0663J	WASHER (or AN960JD616)
		2					NAS1149C0932R	WASHER (or AN960C916L)

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Revision: F

Date: 11.10.20

